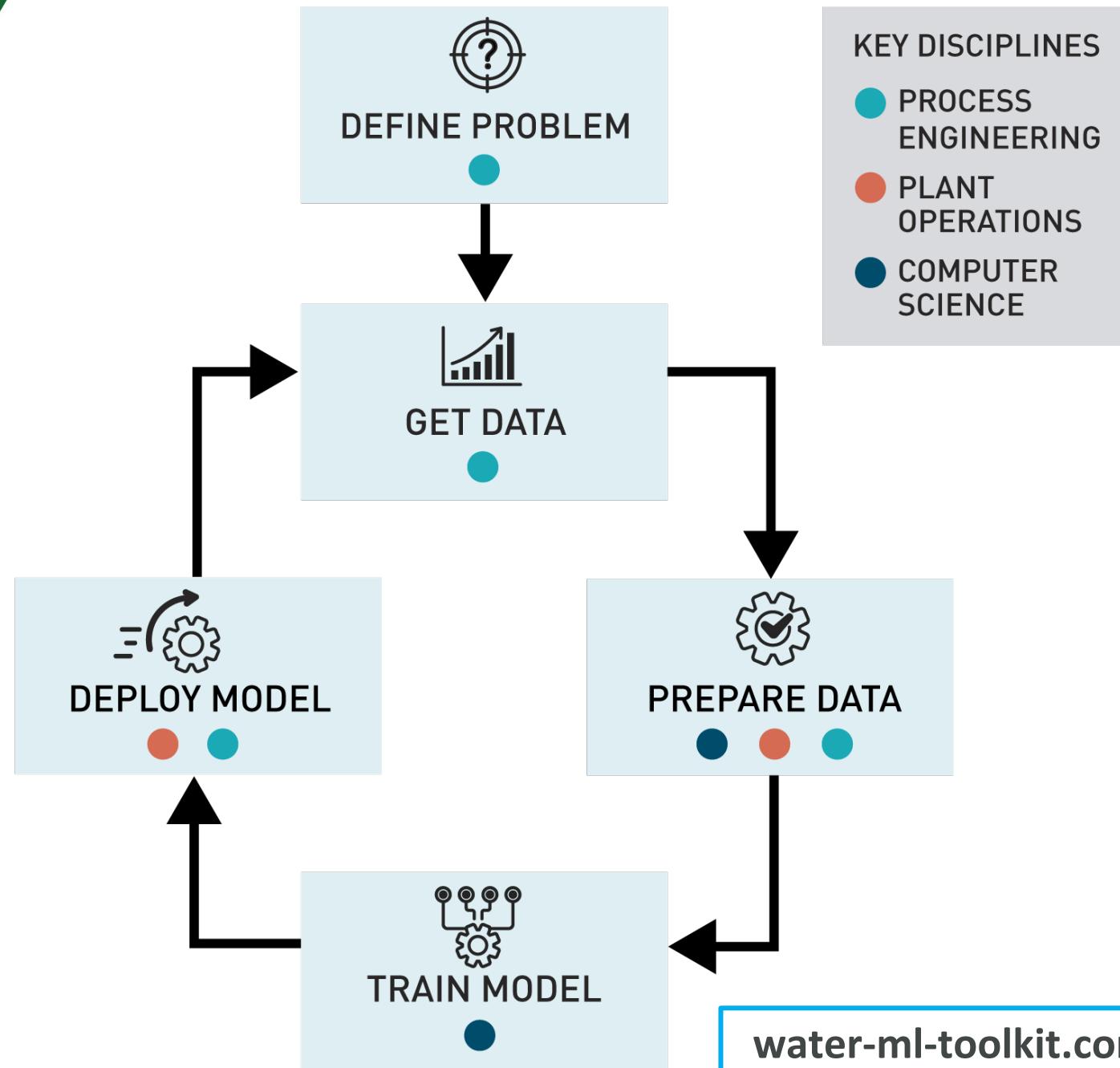




Modeling Phosphorous Removal Using Stakeholder- Centered Problem Solving

Dr. Kate Newhart

Oregon State University



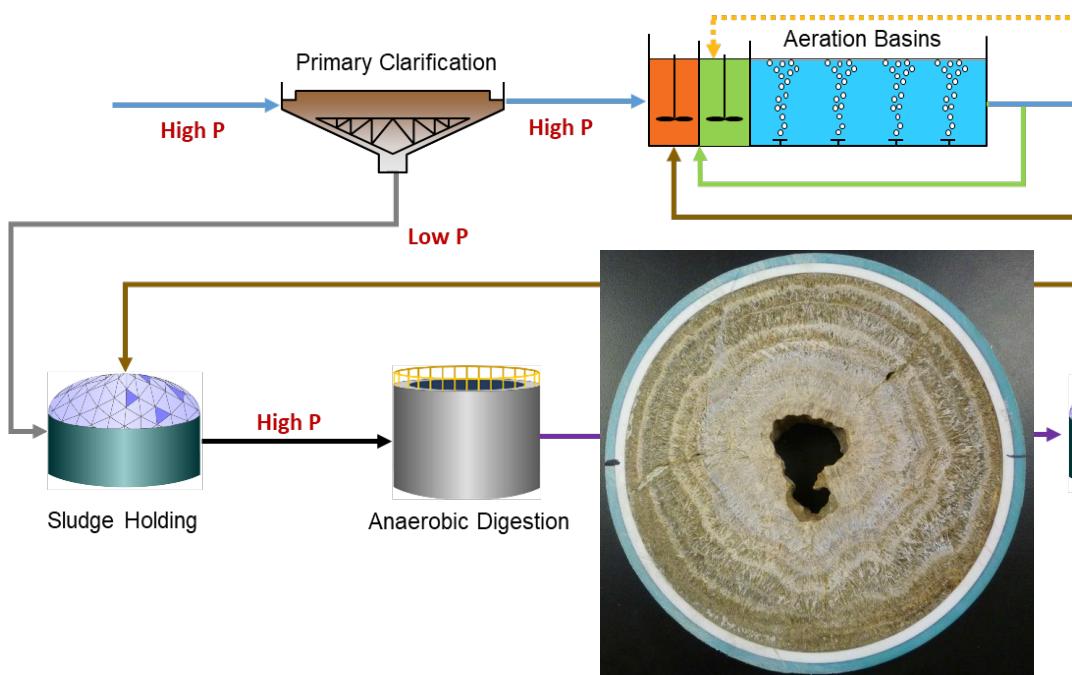
WHAT MAKES A “GOOD” ML PROBLEM?

- Specific to an **ML-appropriate objective**
 - Goal is to minimize energy, not to understand chemical kinetics
- **Measurable** performance criteria
 - X% improvement over status quo
- Implementation is feasible and **integrated into the model design**

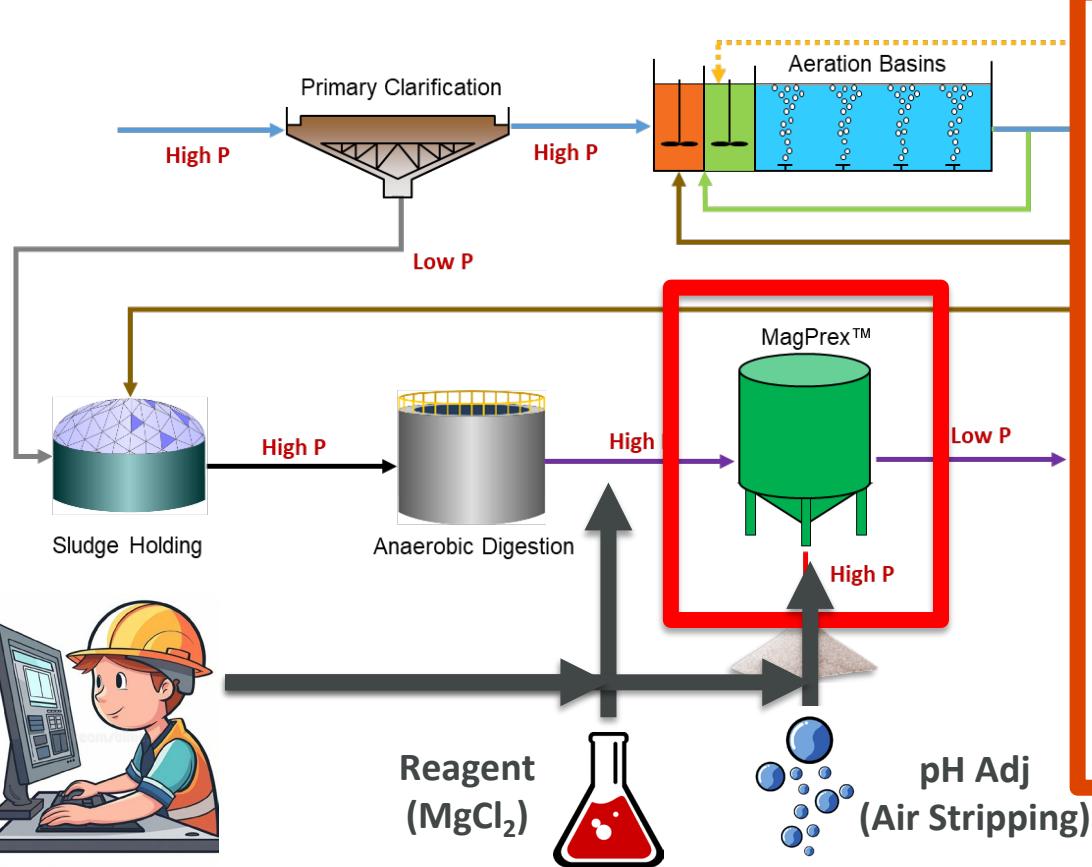


[Yishi Zuo, 2021](#)

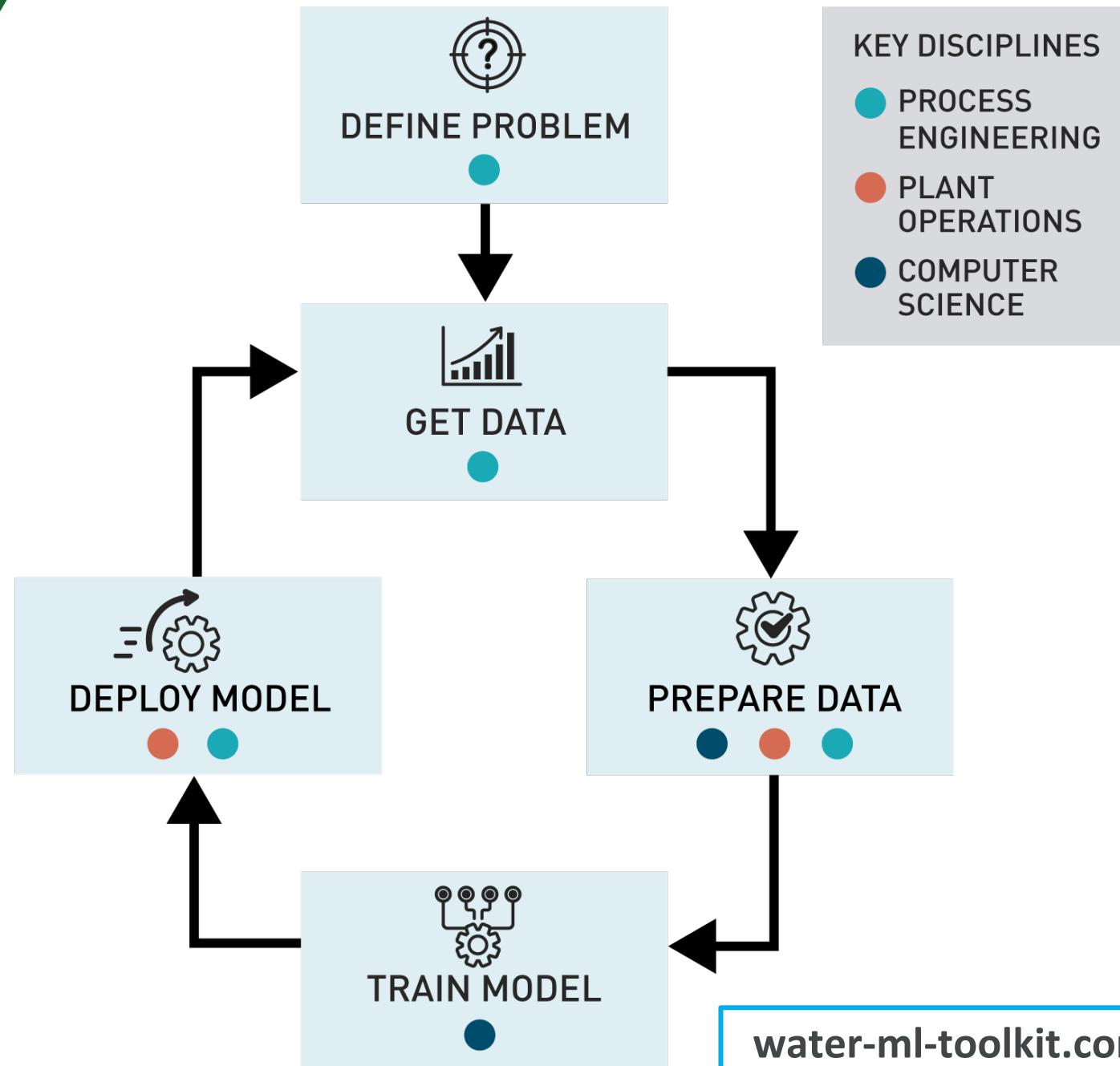
PHOSPHORUS RECOVERY



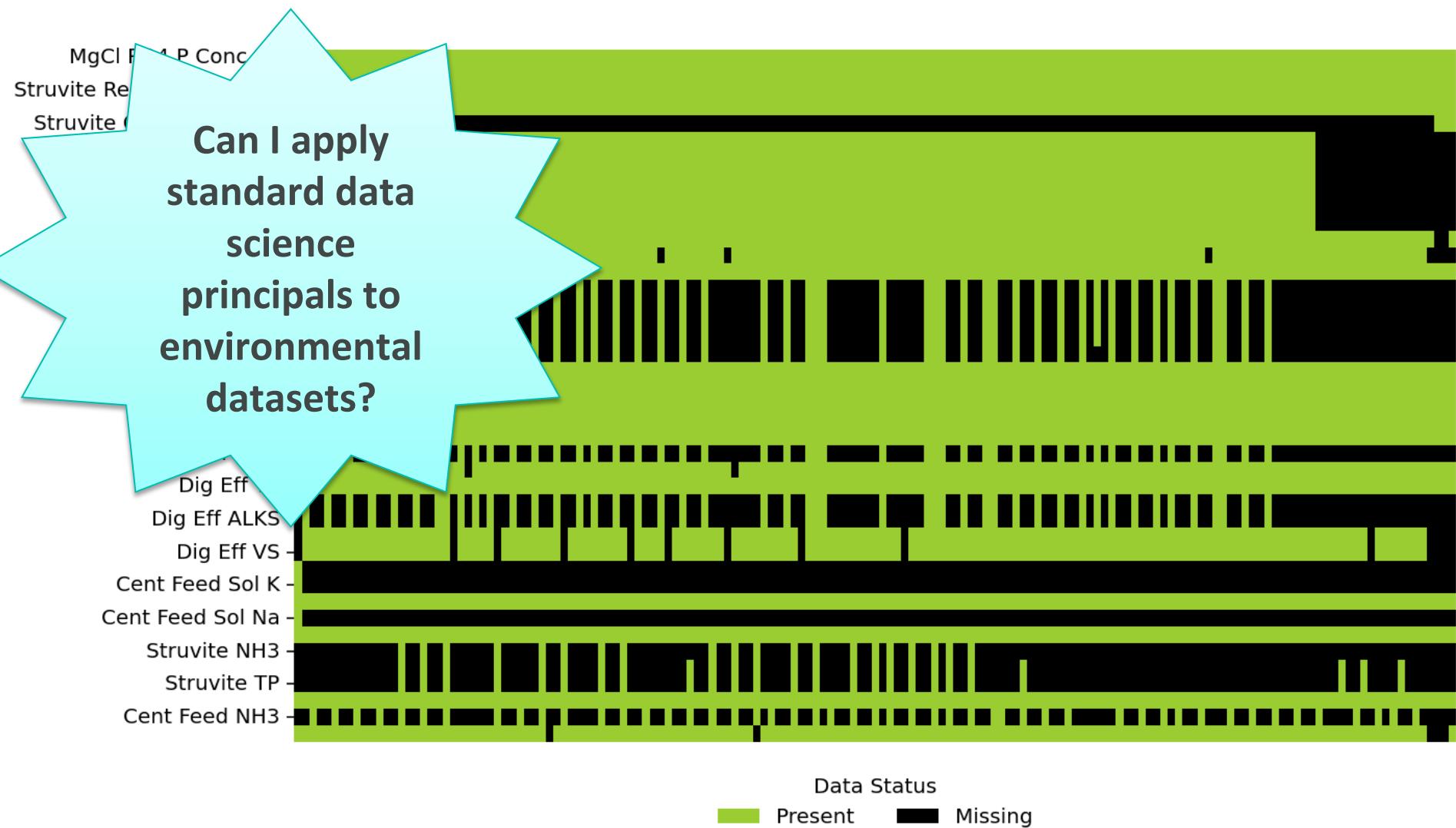
PHOSPHORUS RECOVERY



- Mass balance + reaction kinetics model is TERRIBLE
- Anaerobic digestate is NASTY. Sensors don't survive, samples are difficult to analyze
- Operators “guesstimate” reagent and pH setpoints

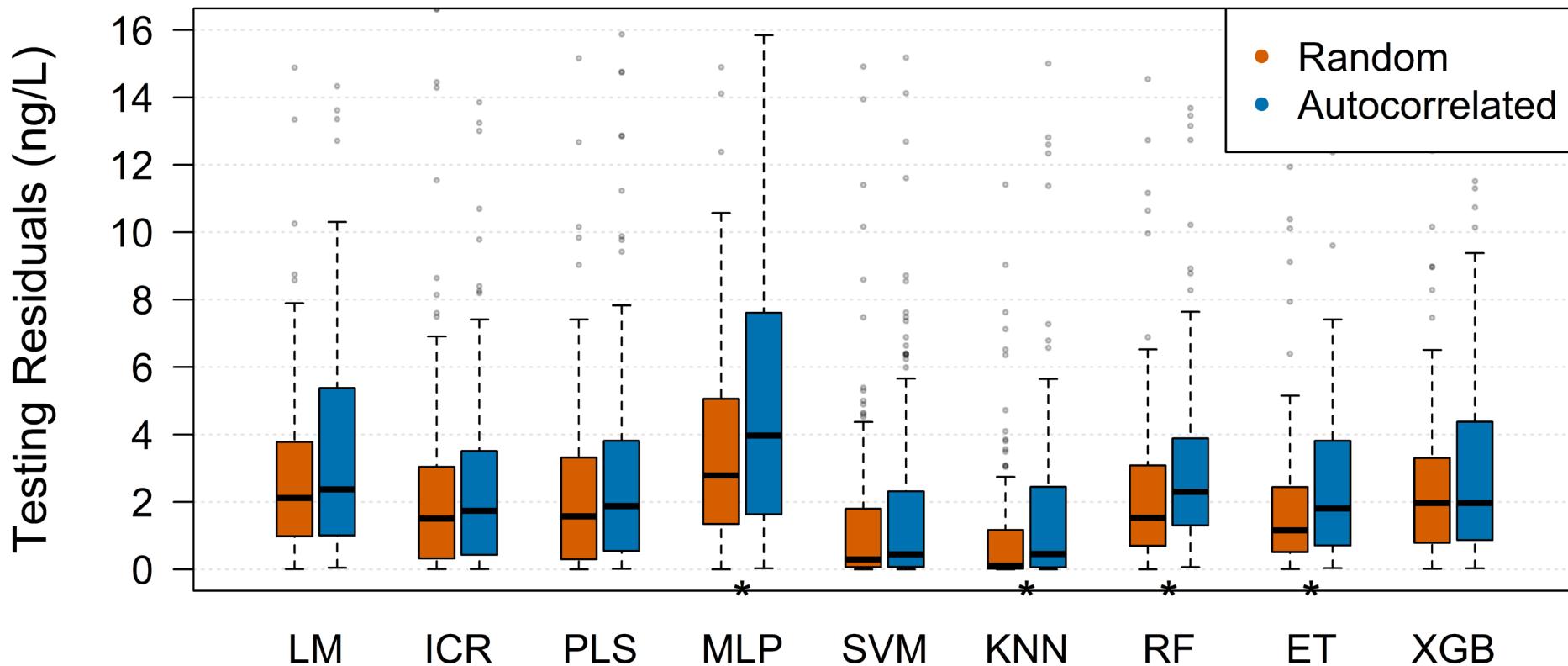


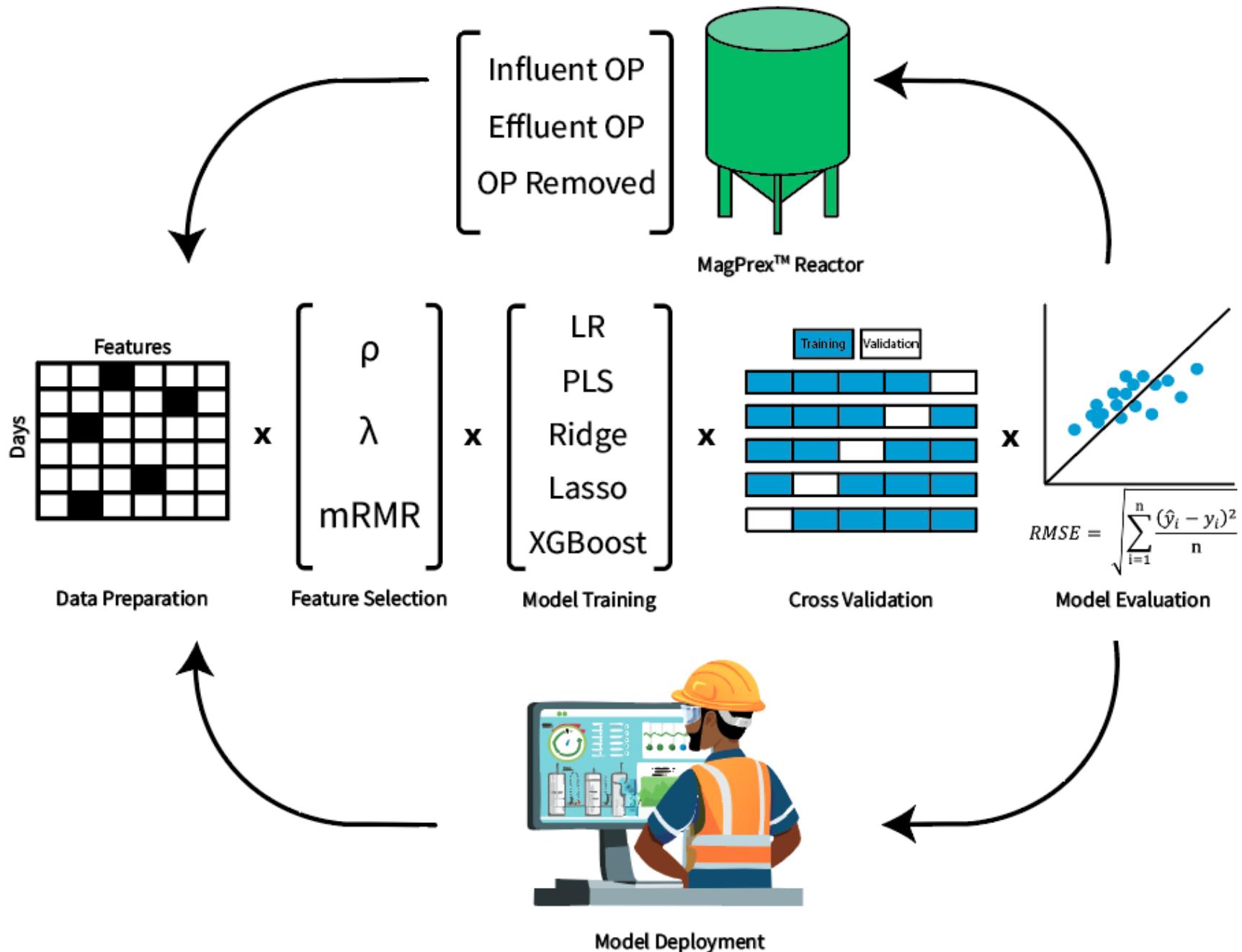
“I HAVE SOOOO MUCH DATA”

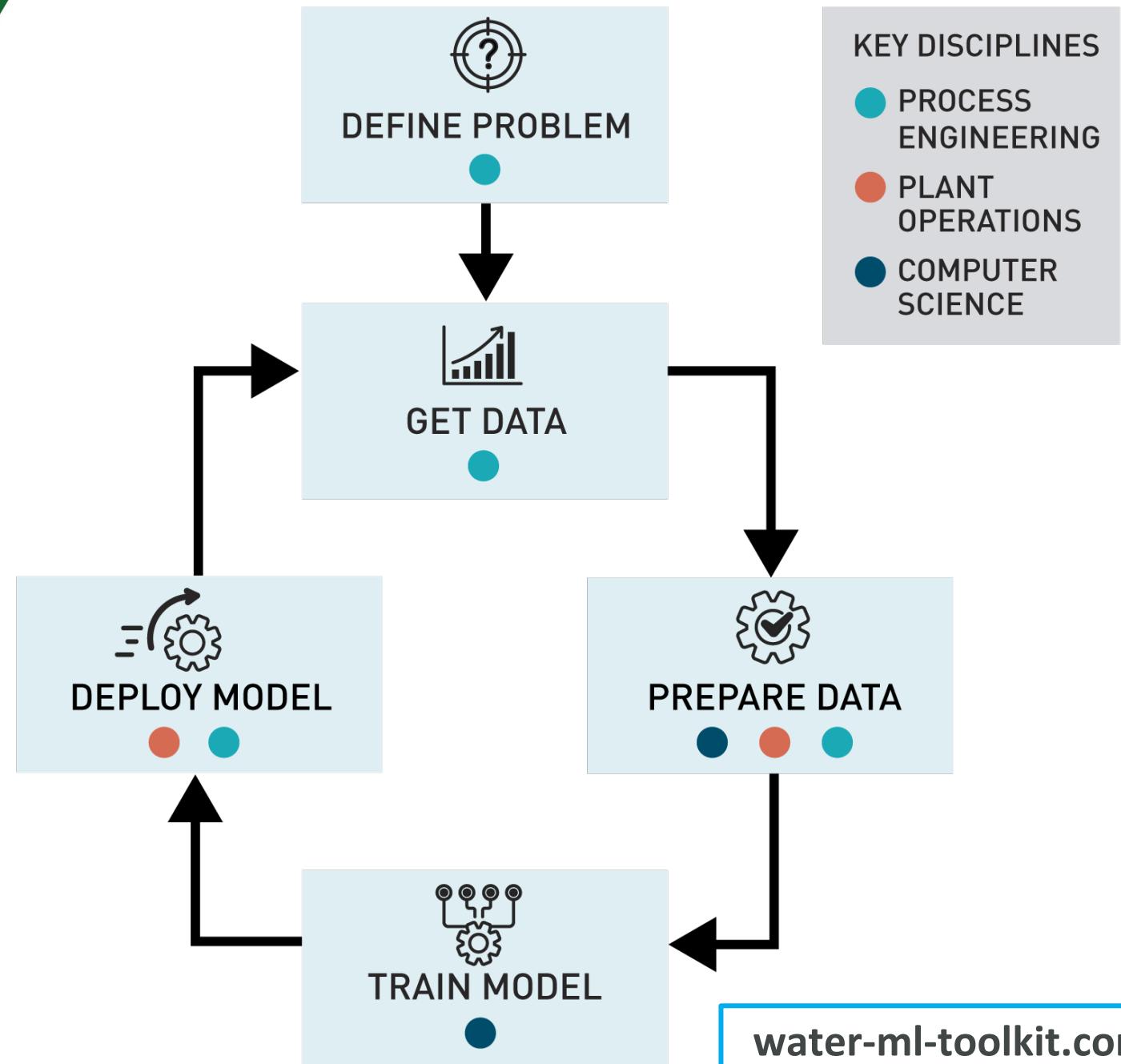


DIFFERENT PROJECT, SAME IDEA

Environmental data is often time-series data. If taken frequently, data could be *autocorrelated* and standard data science practices like random splitting can lead to *data leakage* or artificially low errors.

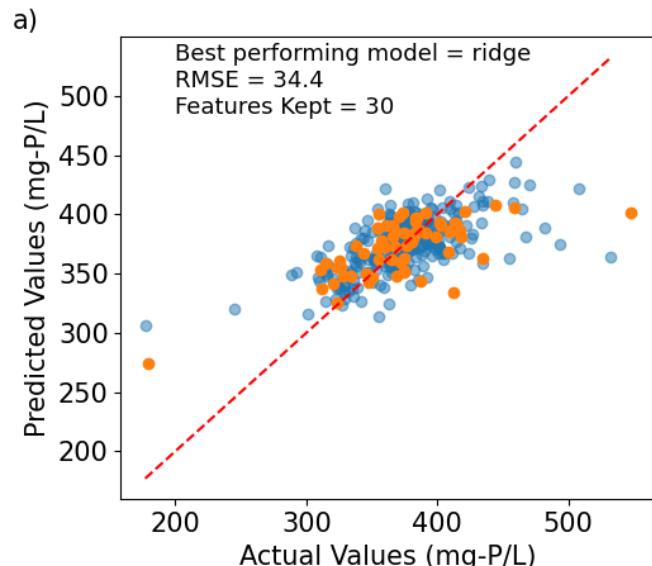




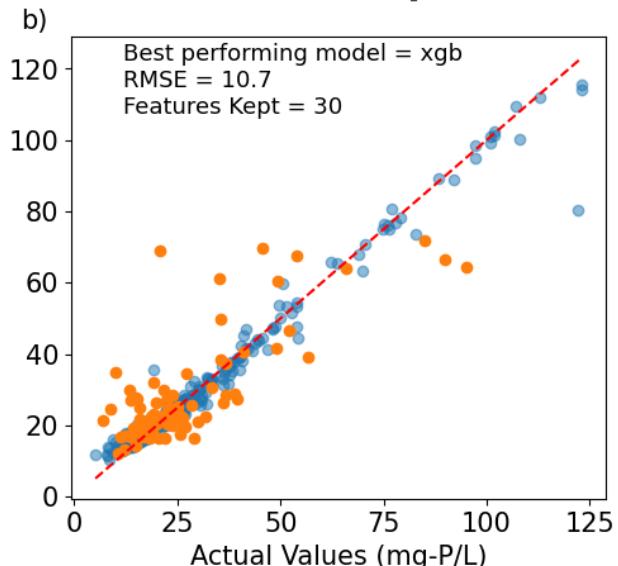


BEST MODELS: 9% NRMSE

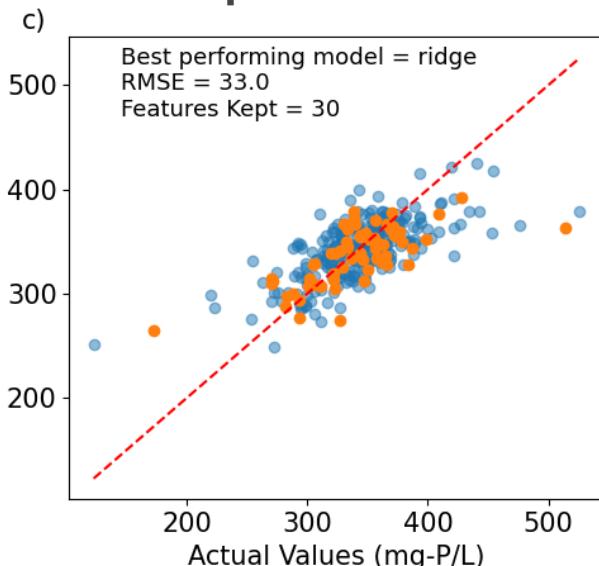
Influent Phosphorus



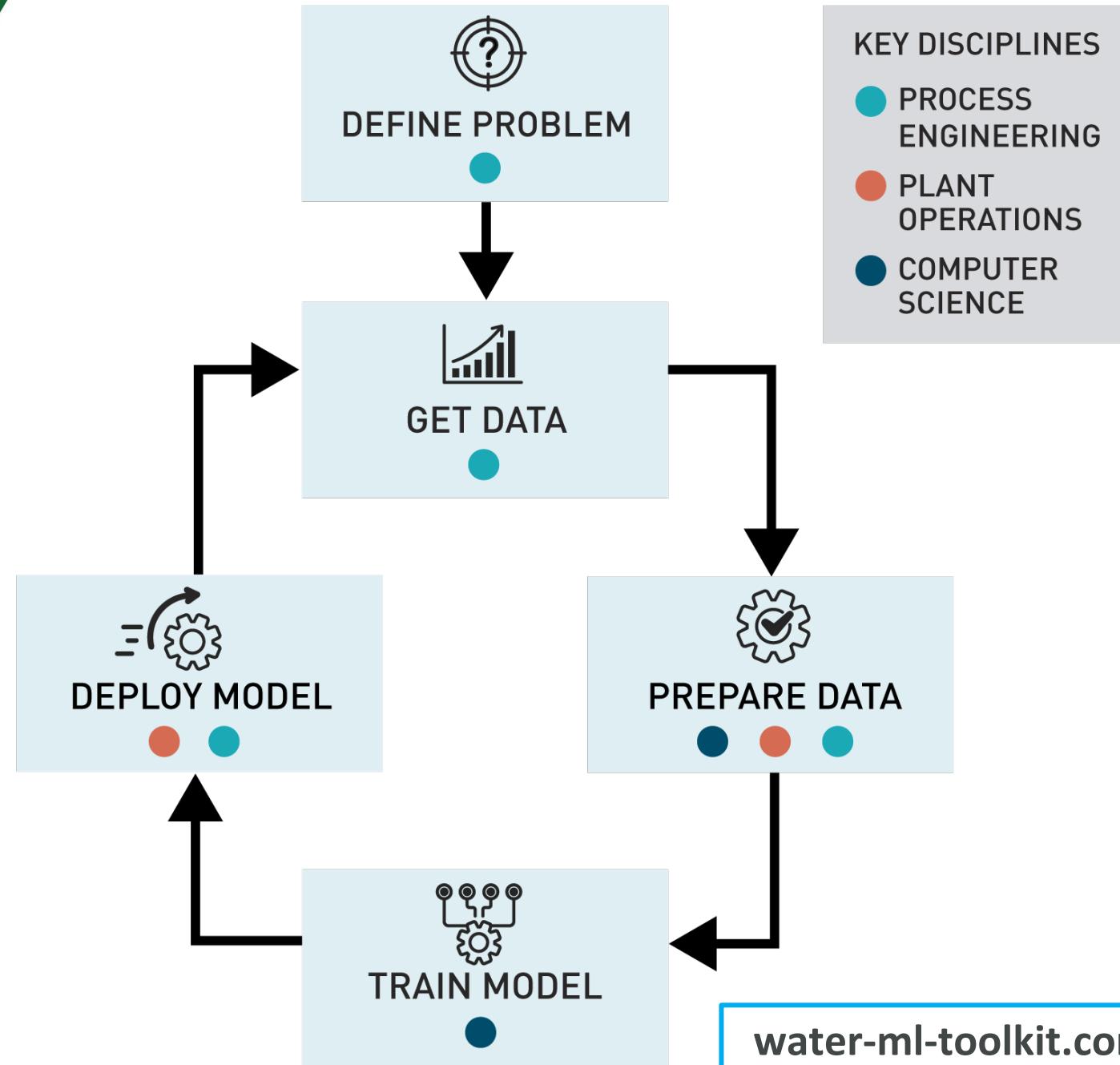
Effluent Phosphorus



Phosphorus Removed

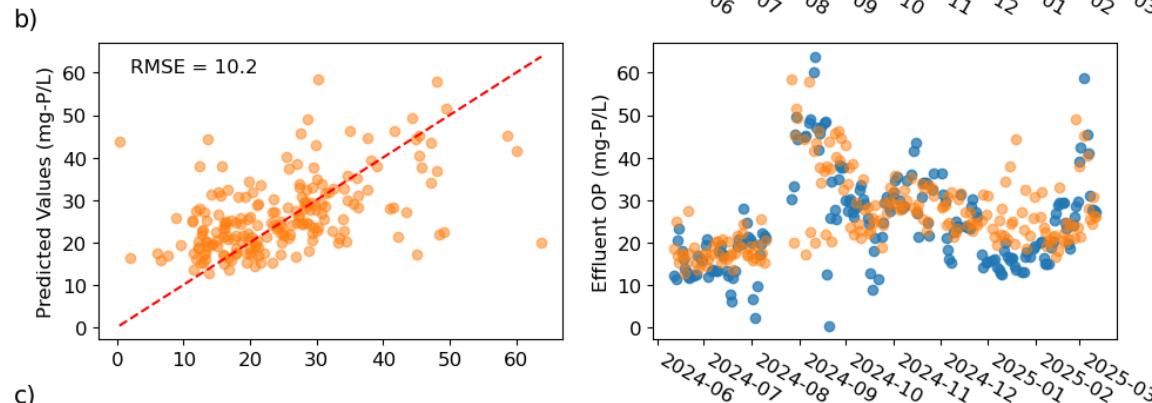
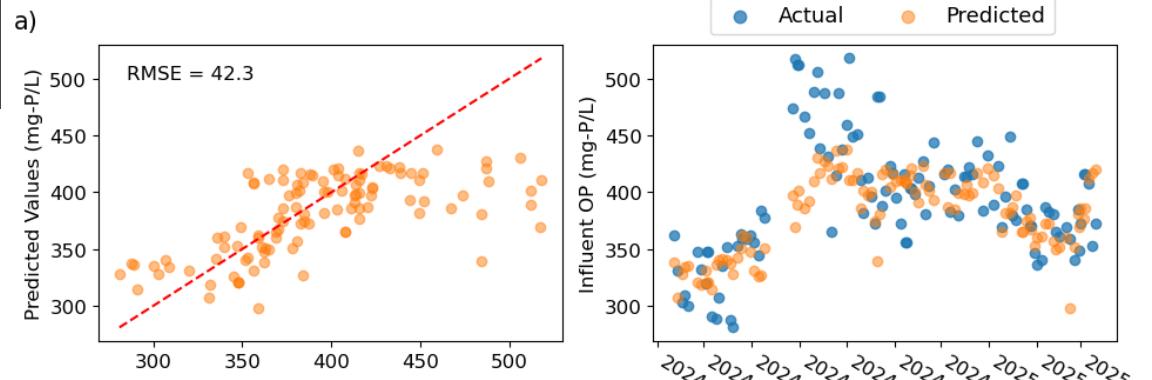


● Training ● Testing

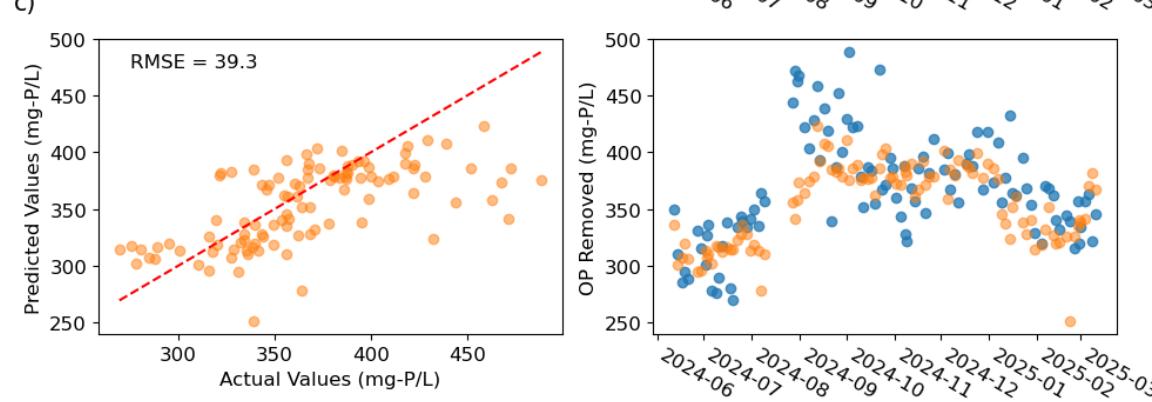


DEPLOY, IRL!

Influent Phosphorus

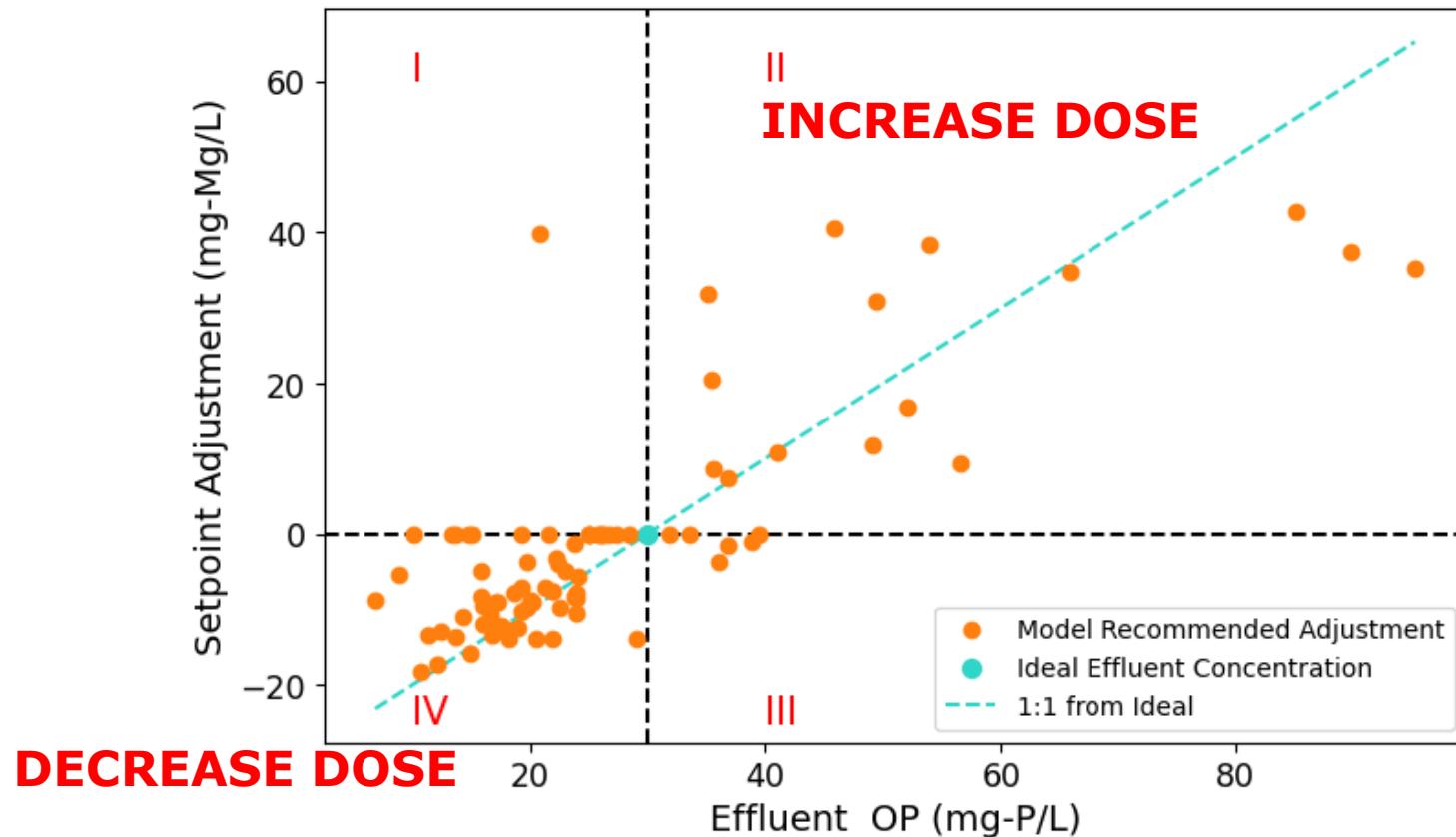


Effluent Phosphorus

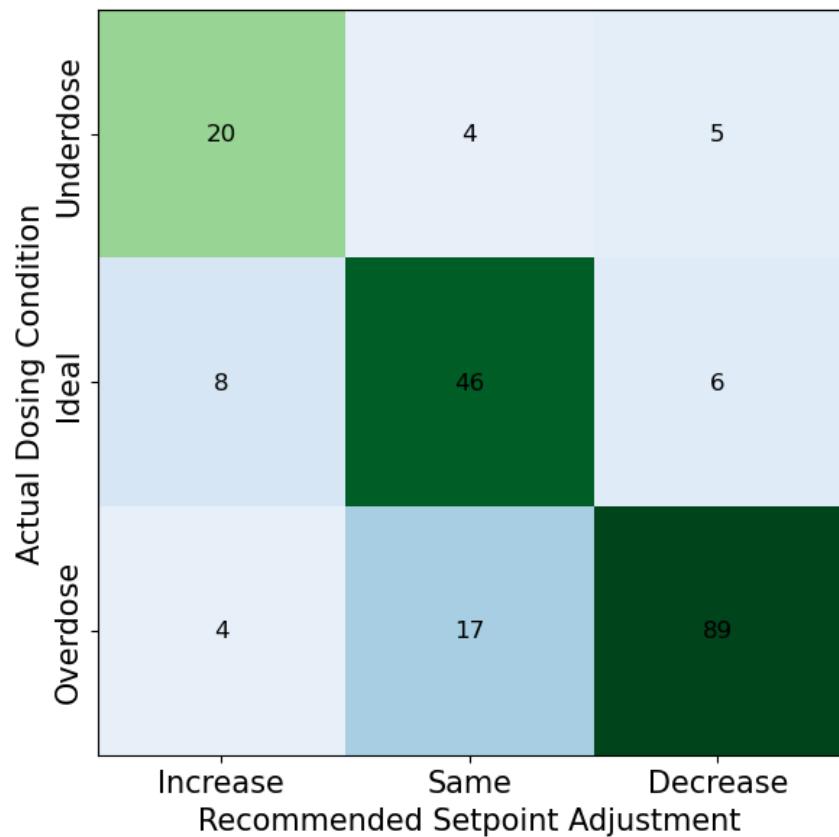


Phosphorus Removed

BASED ON EFFLUENT PHOSPHORUS + INFLUENT CONDITIONS, WHAT SHOULD WE BE DOSING?



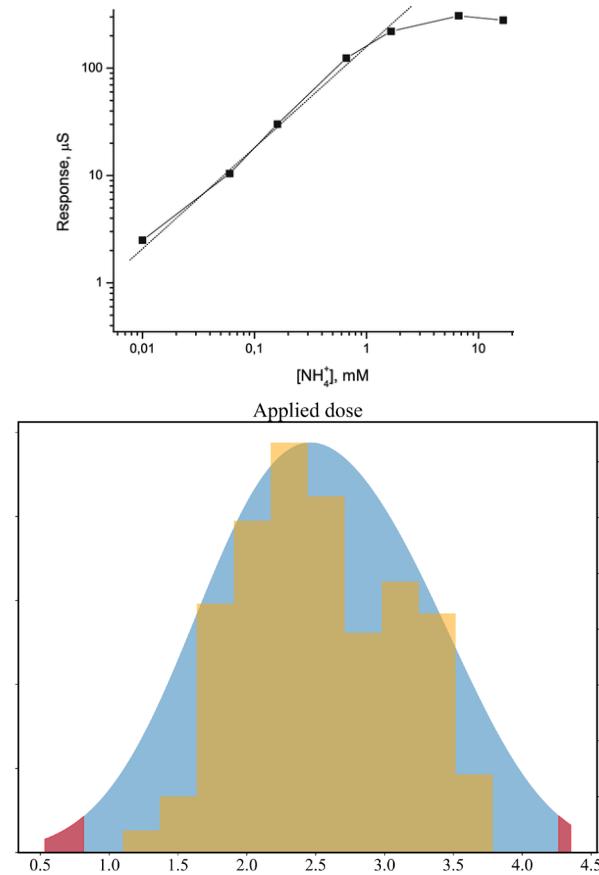
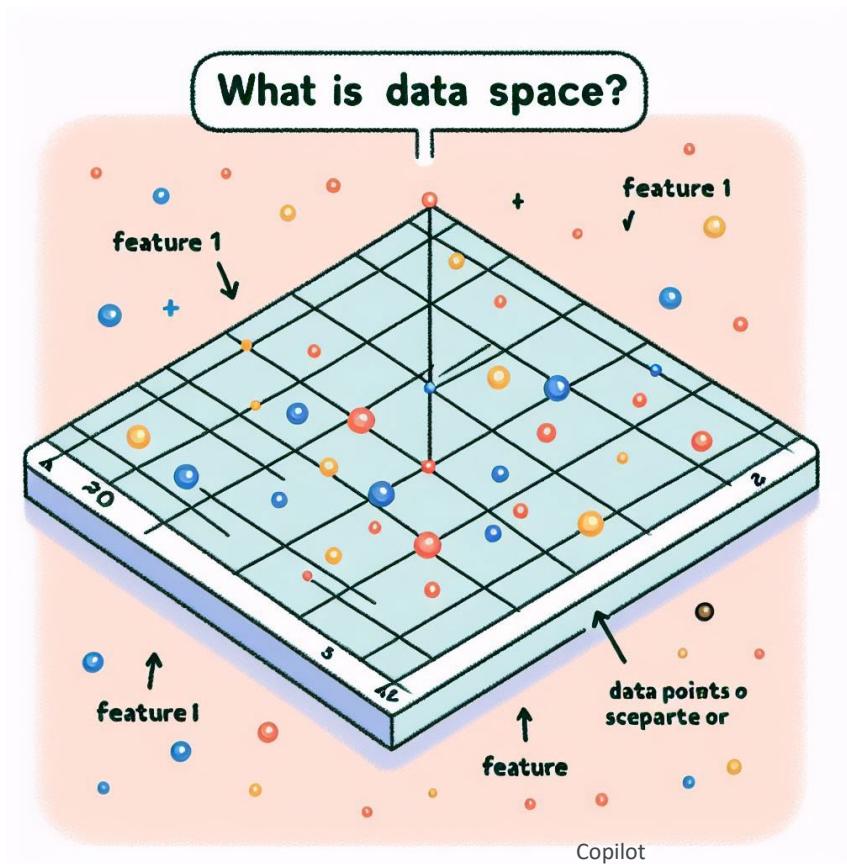
BASED ON EFFLUENT PHOSPHORUS + INFLUENT CONDITIONS, WHAT SHOULD WE BE DOSING?

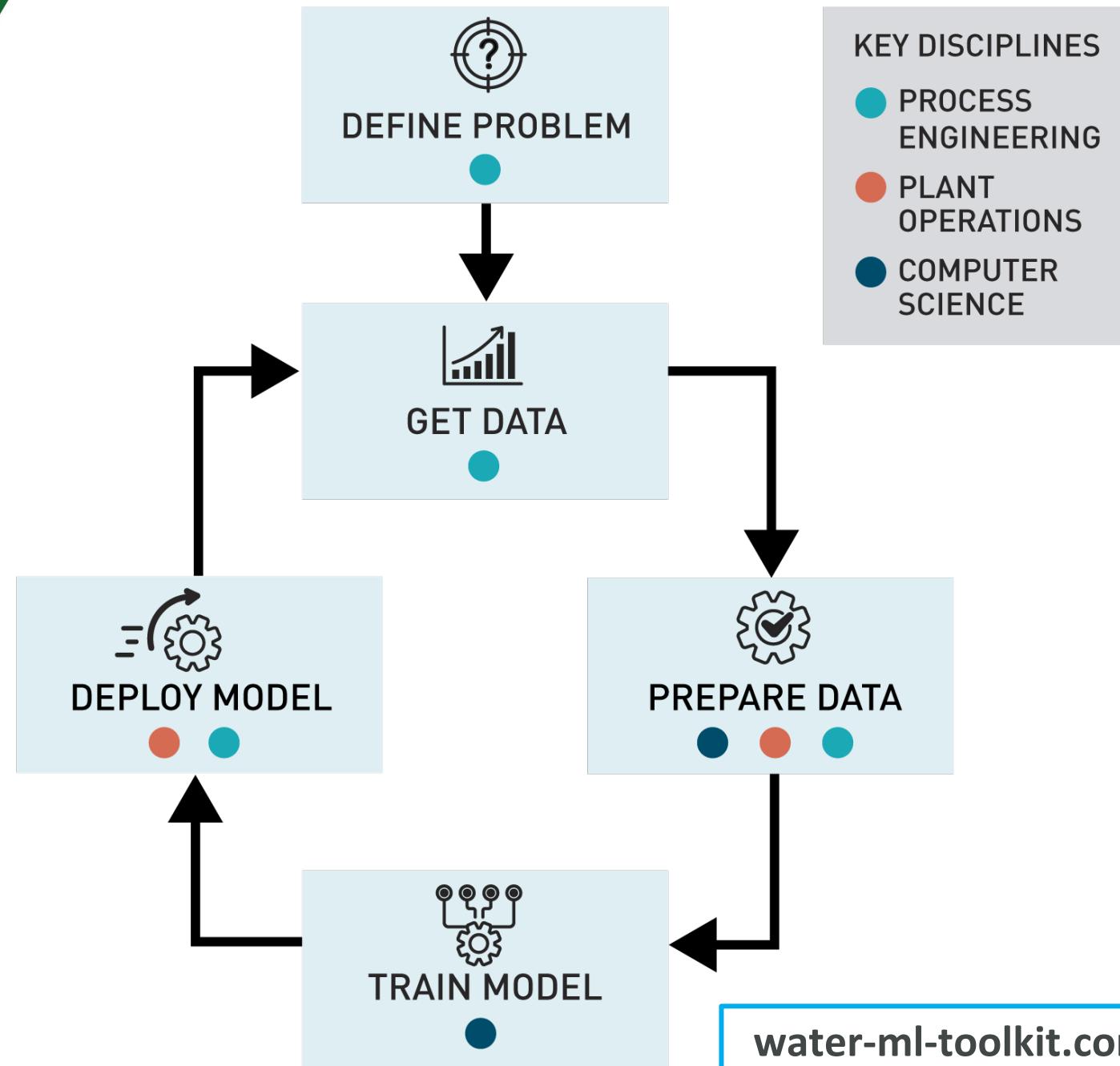


**Bin setpoint adjustments:
increase, decrease, same**

Correct 97% of the time

DATA SPACE





KEY DISCIPLINES

- PROCESS ENGINEERING
- PLANT OPERATIONS
- COMPUTER SCIENCE

water-ml-toolkit.com

WHAT HAVE WE LEARNED?

- Machine learning models can be used to capture non-ideal / highly non-linear process behavior
- Data are your solution... but also your problem
 - Environmental datasets are smaller than you think!
 - Beware artificially low errors / high accuracy!
- Put on your experimentalist hat!
 - No universal model, data preparation, error metric, etc.
 - Be creative and **user-centric!**

- This could be you!
- Now hiring PhD students!

